HMI Hoyme Manufacturing Inc. Special Note: Circuits are colored for clarification only and are not necessarily those found in actual installations.

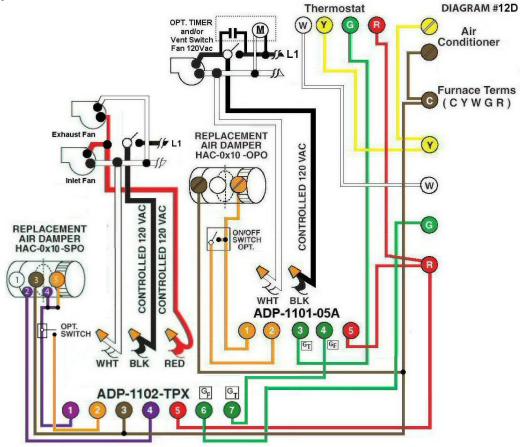


Diagram #12D: Forced Air Furnace having a regular **replacement air** supply duct with an **inlet damper** and an **exhaust fan** controlled by a designated **ventilation switch. In addition**, a special **Replacement Air** supply duct equipped with a **Power Open Damper with End Switch**, a **Booster Inlet Fan** and a **High Volume Exhaust Fan**.

- 1. Replacement Power Open Damper (HAC-0x10-OPO) where "x" = diameter.
- 2. Ventilation Switch to supply Controlled 120Vac to furnace area.
- 3. Relay Adaptor (ADP-1101-05A) to function as a control centre for regular ventilation.
- 4. Power Open Damper with an <u>End Switch</u> (HAC-0x10-<u>S</u>PO) INTERLOCKED to an <u>Inlet Fan</u> to supply extra replacement air for a high volume Exhaust Fan.
- 5. Interface Relay Adaptor (ADP-1102-TPX) acts as a control centre for the extra replacement air.

OPERATION:

- **1.** Thermostat does not control the dampers. (If required, go to **Diagram #12D1**)
- **2.** The designated **Ventilation Switch** simultaneously turns on the Exhaust Fan, the Furnace Fan and opens the Replacement Air Damper.
- **3. Optional on/off Switch** connected between #1 and #2 of the **Adaptor 1101-05A** or **1102-TPX allows** full control of the Replacement Air Dampers to open as required.
- **4**. **In addition**, the high volume exhaust fan switch signals the adaptor **(ADP-1102-TPX)** to start the furnace circulation fan and open the extra replacement air damper.
- **5.** After the extra **Damper with End Switch** proves to be open, both the **Inlet Booster Fan** and the high volume **Exhaust Fan** turn on. The Fans are, therefore, **Interlocked** to run only after the inlet damper is open for replacement air.

Option: Consider an Inline electric heater with an airflow switch to temper the incoming cold air.

Additional Colored Wiring diagrams are shown on the web at www.hoyme.com

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